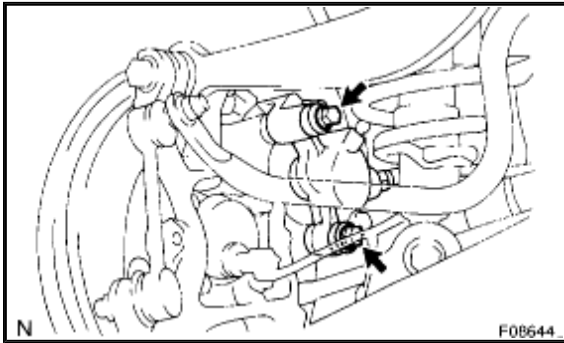


## Rear

### REPLACEMENT

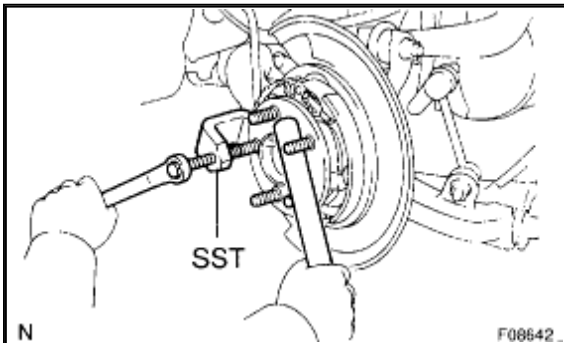
1. REMOVE REAR WHEEL



ZOOM

SIZED FOR PRINT

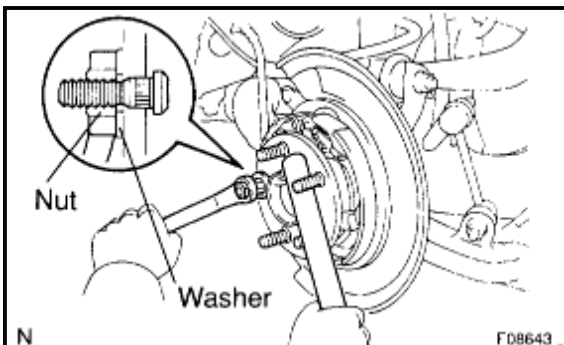
2. w/ Disc brake: REMOVE BRAKE CALIPER AND DISC
  - a. Remove the 2 bolts, brake caliper and disc.
  - b. Support the brake caliper securely.
3. w/ Drum brake: REMOVE BRAKE DRUM



ZOOM

SIZED FOR PRINT

4. REMOVE HUB BOLT Using SST and a brass bar, remove the hub bolt. SST 09628-10011



ZOOM

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5. INSTALL HUB BOLT

- a. Install a washer and nut to a new hub bolt as shown in the illustration.
- b. Using a brass bar to hold, install the hub bolt by torquing the nut.

6. w/ Drum brake: INSTALL BRAKE DRUM

7. w/ Disc brake: INSTALL DISC AND BRAKE CALIPER Install the disc and brake caliper and 2 bolts. Torque: **47 Nm (475 kgf.cm, 34 ft. lbs.)**

8. INSTALL REAR WHEEL Torque: **103 Nm (1,050 kgf.cm, 76 ft. lbs.)**